

DENIBLEND H

PC/ABS blend unfilled for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,16
MVR (240°C/5 kg)	-	ISO-1133	cm ³ /10 min	24
Water Adsorption	23°C-24h	ASTM D-570	%	0,15
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	140
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	115
Long Term Temperature	-	Internal Method	°C	80
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	50
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	NB
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	50
Elongation at Break	23 °C	ISO-527/1-2	%	>100
Tensile Modulus	23 °C	ISO-527/1-2	MPa	2200